



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D350-616-015
Job Sheet 202219



Part No: D350-616-015

Job Qty: 4 pcs

Part Name: Deck Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/19

Job Tracking No:

Due Date: 11/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV.F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs		11/8/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	✓	Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PZ	
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



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Container No: S242141



Part: D350-616-015

Job No: 202219

Serial No/Batch: S242141

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96 - 10 Issue 2 FAA STC SR004051

120 QC 4	4 pcs	11/8/19	0.00 0.00	Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
130 Packaging 3-1 - Stock - B4B	4 pcs	11/8/19	0.00 0.00	QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
135 DC - 1 - B4B	4 pcs	11/8/19	0.00 0.00	Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
140 QC 21 - FG	4 pcs	11/8/19	0.00 0.00	Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
Part Op 120 - (QC4- 100% Inspect kits for completeness)				Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

DAS
78
9-89
DEC 19 2019

DAS
78
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DAS
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DEC 19 2019

DAS
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DEC 19 2019

#629

Descriptions: 130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

012996

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344	Deck Plate Aft	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	52251100
D2348	Wearplate (Key Way)	16 pcs (4 ea)	110-Packaging 1 - Pick Kit	5228031
D2353	Stiffener	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228031
D2364	Deck Plate Fwd	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	521843483
D2365	Wearplate Pip Pin	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5220010
D2369-1	Locator Plate	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	521843483
D2369-3	Locator Plate	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	521843483
D4780-041	Fwd Cover Mounting Bracket Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	52290002
D5387-041	Aft Cover Mounting Bracket Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	522001983
D5388-1	Stub Cover	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218002382
MS20426AD4-5	Rivet	100 Ea (25 ea)	110-Packaging 1 - Pick Kit	5229093
MS20426AD4-6	Rivet	100 Ea (25 ea)	110-Packaging 1 - Pick Kit	5216234
MS20426AD5-7	Rivet	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	5216232
MS20426AD5-8	Rivet	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	5235446
MS20601-AD4W2	Rivet	60 Ea (15 ea)	110-Packaging 1 - Pick Kit	521843483
MS20601-AD4W3	Rivet	120 Ea (30 ea)	110-Packaging 1 - Pick Kit	5229442
MS21042L3	Nut	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	5229195
MS24693-C273	Screw	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	5218152
MS24693-C48	Screw	88 Ea (22 ea)	110-Packaging 1 - Pick Kit	5231781
MS35207-263	Screw	32 Ea (8 ea)	110-Packaging 1 - Pick Kit	52251100
NAS1149D0363J	Washer	52 Ea (13 ea)	110-Packaging 1 - Pick Kit	52135883

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D2344	4	3	0
	D2348	16	16	0
	D2353	4	4	0
	D2364	4	10	0
	D2365	8	61	0
	D2369-1	4	1	0
	D2369-3	4	2	0
	D4780-041	4	10	0
	D5387-041	4	10	0
	D5388-1	4	2	0
	MS20426AD4-5	100	1,460	0
	MS20426AD4-6	100	833	0
	MS20426AD5-7	24	595	0
	MS20426AD5-8	24	1,644	0
	MS20601-AD4W2	60	90	0
	MS20601-AD4W3	120	335	0
	MS21042L3	24	2,781	0
	MS24693-C273	24	145	0
	MS24693-C48	88	75	0
	MS35207-263	32	155	0
	NAS1149D0363J	52	608	0

Part Specifications

Specifications could not be found.

Plex 10/22/19 1:21 PM Dart.lajeunesse.marie

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube Machining ☐ Large Fab ☐						Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
				Completed By							
				Lead hand / Supervisor							
				QC / QA Coordinator							
Root Cause		FAULT CATEGORY									
Operator	☐	Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐		
Manufacturing Process	☐	Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐		
Equip/Tooling	☐	Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐		
Handling/Preservation	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐		
Material	☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐		
Product Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐		
Process Improvement	☐	Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐				
Human Factors	☐	Other/Details:									